

# High-frequency electric welding: a novel method for improved immediate chorioretinal adhesion in vitreoretinal surgery

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## Abstract

**Purpose** To evaluate high-frequency electric welding (HFEW) as a novel technique for retinopexy with improved immediate chorioretinal adhesion

**Methods** In a prospective, randomized, experimental study, we examined 104 eyes of 52 rabbits randomly assigned to either standard 810 nm endolaser retinopexy, alternating current 14–16 V or 18–20 V HFEW retinopexy. A full-thickness fragment of eye wall tissue containing the retinopexy was isolated 1 h, 3 days, 1 week, or 1 month respectively after the intervention, and fixed to an analytical electronic scale. A nylon suture passed through the retina was elevated by a biomechanical force elongation tester. The reduction in weight at the time of retinopexy rupture was registered as a measure for retinopexy adhesion strength.

**Results** One hour post-exposure, adhesive strengths were significantly higher in both HFEW groups than in controls ( $212 \pm 26.6$  mg and  $122 \pm 16$  mg vs  $104 \pm 10$  mg;  $p=0.0001$  and  $p=0.024$  respectively) while laser retinopexy did not significantly change adhesive strength ( $114 \pm 14.0$  mg,  $p=0.149$ ). Subsequent adhesive strengths were significantly increased for all retinopexy techniques: 3 days post-op 14–16 V HFEW  $224 \pm 30.0$  mg ( $p=0.001$ ), 18–20 V HFEW  $128 \pm 15.6$  ( $p=0.001$ ), laser  $131 \pm 12.7$  mg ( $p=0.0007$ ); at 1 week 14–16 V HFEW  $235 \pm 24.7$  mg, 18–20 V HFEW  $213 \pm 22.4$  mg, laser  $188 \pm 18.7$  mg (all  $p \leq 0.001$ ); 1 month post-op 14–16 V HFEW  $275 \pm 32.0$  mg, 18–20 V HFEW  $283 \pm 31.0$  mg, laser  $276 \pm 21.7$  mg, respectively (all  $p \leq 0.0001$ ).

**Conclusion** HFEW represents a novel technique for retinopexy during vitreoretinal surgery. It allows firm chorioretinal adhesion immediately after exposure. In non-vitreotomized eyes, using 14–16 V is particularly effective.

**Keywords** Retinal detachment · Retinopexy · Electric welding · Laser retinopexy · Cryotherapy

## Introduction

Chorioretinal adhesion strength is an important factor in determining the outcome of vitreoretinal surgery for rhegmatogenous retinal detachment. Retinal reattachment can only be maintained if robust closure of all retinal tears is guaranteed by firm adhesion of their circumferences to the underlying retinal pigment epithelium and choroid.

Current techniques for retinopexy during retinal detachment surgery, such as laser coagulation or cryotherapy, are not fully satisfactory, because they tend to take effect and provide reliable closure of retinal breaks only after a few weeks [1, 2]. This results in significant morbidity from re-detachment, and requires the use of vitreous tamponades. Retinopexy techniques were intensely investigated in the 1980s, but have only infrequently been studied or technically innovated afterwards.

Retinopexy techniques with an accelerated mechanism of action are highly anticipated.

Welding is a sculptural process that joins materials by causing coalescence. Many different energy sources may be used for welding. Laser tissue welding has first been described in experimental intestinal surgery [3], while thermal energy through low-voltage direct current welding has been tested for cautery and tissue dissection in tonsillectomy [4, 5]. High-frequency electric welding (HFEW) has been shown recently to be a suitable technique for the colligation of biological

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tissues [6, 7]. Based on our experimental data, we present this technique as a novel method for retinopexy with improved immediate chorioretinal adhesion.

## Materials and methods

We present a prospective, randomized experimental study on 104 eyes of 52 Chinchilla rabbits of a mean age of 7 months ( $\pm 1$  month). Mean weight was 3.0 kg ( $\pm 0.5$  kg). All experimental animals were kept in standard vivarium conditions on the same diet.

Experimental retinopexies were performed without vitrectomy under general anesthesia (1 ml/kg of intravenous sodium thiopental 10 %, Arterium Corporation, Kyiv, Ukraine). Animals were fixed and the operation field disinfected following a state of the art protocol (Povidone-Iodine Egis™, Egis PLC, Kyiv, Ukraine). Standard 2 ml lidocaine retrobulbar analgesia was applied (Lidocaine Hydrochloride 2 % Egis™, Egis PLC, Kyiv, Ukraine). Pupillary dilation was achieved by instilling one drop of 1 % tropicamide (Tropicamidum WZF Polfa 1 %, Polfa Warszawa S.A., Warsaw, Poland) into the conjunctival sac. After circular conjunctival peritomy, limbal sclerotomies were placed in the 10 and 2 o'clock positions in right eyes, and in the 4 and 8 o'clock position in left eyes (A-Ok® Corneal/Scleral V-Lance, Alcon Inc., Hünenberg, Switzerland). Refractive aberrations of the leporine cornea were corrected by a flat contact lens (Disposable Vitrectomy Lens Flat 1284. DD; D.O.R.C. BV, Zuidland, The Netherlands).

Animals were randomly assigned to one of four groups:

Group “Welding one” (W1) ( $N=16$ ) was treated with alternating current 14–16 V HFEW: After the introduction of an endoillumination light pipe (20G Sapphire Wide Angle Illuminator, Alcon Inc., Hünenberg, Switzerland) through one sclerotomy, a 20G gold-tipped custom-made steel monopolar welding electrode was inserted through the remaining sclerotomy. A neutral electrode was attached to the blepharostat. The tip of the probe was brought into gentle contact with the retinal surface and the current was activated for 2 s. Based on our previous research, the electric potential was set to 14–16 V, while the alternating current was adjusted to 0.1 A at 66 kHz [7]. Eight immediately adjacent welding applications were carried out at the level of the temporal and nasal medullary rays in two rows and at a distance of 3–4 mm from the edge of the optic disc.

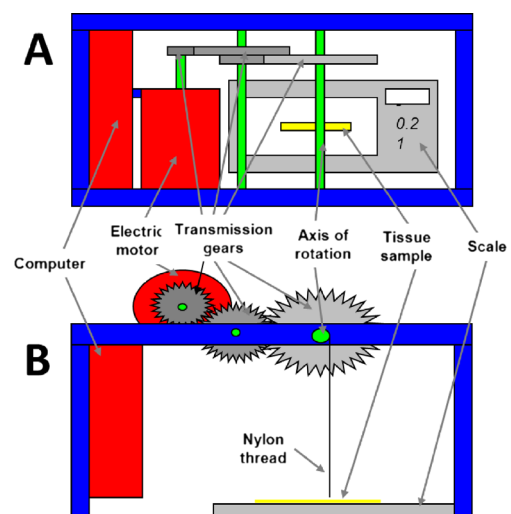
Group “Welding 2” (W2) ( $N=16$ ) was also treated by HFEW using an identical protocol with the exception of electric potential, which was set to 18–20 V.

In group “Laser” (L) ( $N=16$ ), a diode laser (Lahta, Milon Laser Co., St. Petersburg, Russian Federation) was used for retinopexy: After the introduction of the endoillumination light pipe through one sclerotomy, a laser probe (20-Gauge Straight Laser Probe, Alcon Inc., Hünenberg, Switzerland)

was inserted through the remaining sclerotomy. Twelve laser applications were performed at a distance of 0.1 mm from one another at the level of the temporal and nasal medullary rays in two rows and at a distance of 3–4 mm from the edge of the optic disc. The laser probe was held at a distance of approximately 2–3 mm over the level of the retina. Laser parameters were adjusted to a wavelength of 810 nm, power of 200–300 mW and an exposure time of 250 ms.

Group C ( $N=4$ ) served as a control and remained untreated.

After the intervention, laboratory animals were monitored for behavioral changes indicating general disease or visual disturbance. Animals were sacrificed by gas embolism within 1 h, 3 days, 1 week and 1 month after the experiment respectively, resulting in four rabbits in each of the experimental groups and one rabbit from the control group at each point in time. Following enucleation, full-thickness fragments of eye wall tissue were isolated from the posterior pole in the form of a strip of approximately  $4 \times 2$  mm side length, consisting of sclera, choroid, and retina, in such a way that the optic disc would be centered in the middle of the fragment. The scleral surface of the fragment was fixed to the weighing platform of an analytic electronic scale (MS-P Digital scale, JR Inc., Guangdong, China). Immediately adjacent to the rim of the optic disc, the retina was incised both on the nasal and on the temporal side. A 0.5 mm flap of retina was lifted on each side of the optic disc. A Nylon 10–0 suture was passed through each flap at a distance of roughly 0.5 mm from the cutoff line (Nylon 10–0, Golnit Ltd, Kyiv, Ukraine). The needle was cut off and the free end of one of the nylon threads fixed to the advancement lever of a custom-made motor-controlled biomechanical force elongation tester (Fig. 1). This device is designed to vertically pull on the end of the thread at a slow constant speed. The traction vector and speed was identical for



**Fig. 1** Schematic drawing of the custom-made motor-controlled biomechanical force elongation tester. **a** Horizontal section. **b** Longitudinal section

all tested groups. Pulling on the end of the nylon suture exerts traction on the retinal flap and, by this means, on the tissue specimen, which is firmly attached to the underlying weighing platform. At low vertical tractive force, gravitation of the tissue specimen is, thus, antagonized and the tissue fragment weight registered by the analytical scale decreased. Increasing vertical traction will finally result in detachment of the retina from the underlying choroid, as the chorioretinal connection represents the weakest tie in this setup. The ultimate force, defined as the force necessary to tear the tissue, is normally indicated in mN [8]. The ultimate force is proportional to the reduction in specimen weight registered by the scale until the moment of rupture. We, thus, used the weight change in milligram (mg) observed during the traction experiment as a measure for the strength of the chorioretinal connection. For each specimen, the experiment was performed for the nasal and the temporal retinal flap, separately.

Statistical significance levels were calculated using the Statistica 9.0 software package (StatSoft, Inc., Tulsa, OK, USA). To compare group mean values, one-way ANOVAs were performed. Results were presented as F-values of the ANOVAs with corresponding *p*-values. In cases of non-significance, no further comparisons of subgroups were needed. In cases of significance, a subsequent Newman–Keuls test was performed to determine the significance of mean differences. A *p*-value smaller than 0.05 was considered statistically significant for all tests in this study.

All animal experiments were conducted in accordance with the ARVO animal statement and the WMA Statement on Animal Use in Biomedical Research (as adopted by the 41st World Medical Assembly, Hong Kong, September 1989, and revised by the 57th WMA General Assembly, Pilanesberg, South Africa, October 2006). At all times, the tenets of the Declaration of Helsinki were observed.

## Results

Both HFEW and laser interventions could be carried out uneventfully and without difficulty in all experimental animals. At the site of treatment, a whitish discoloration of the retina could be produced without difficulty in all 64 eyes treated with HFEW, as well as in the 32 eyes treated with laser retinopexy. All experimental animals showed prompt and uneventful recovery from the intervention and from anaesthesia, with no obvious indication of visual handicap. Measurements of chorioretinal adhesion of untreated healthy retina and choroid in the control group yielded a mean of  $104 \pm 10$  mg on the temporal side and  $105 \pm 12$  mg on the nasal side of the optic disc. A *t*-test showed no statistical difference between the connective strength on both sides of the optic disc, allowing pooling of data from the nasal and temporal side ( $p=0.983$ ).

Analyses of specimens from the experimental groups 1 hour post-exposure showed adhesive strengths of  $212 \pm 26.6$  mg in group W1,  $122 \pm 16.1$  mg in group W2, and  $114 \pm 14.0$  mg in group L. Compared to the control group, these adhesive strengths proved to be significantly increased in groups W1 and W2 ( $p=0.0001$  and  $p=0.024$  respectively), while no significant difference was found between group L and the control group ( $p=0.1493$ ) (Fig. 2a).

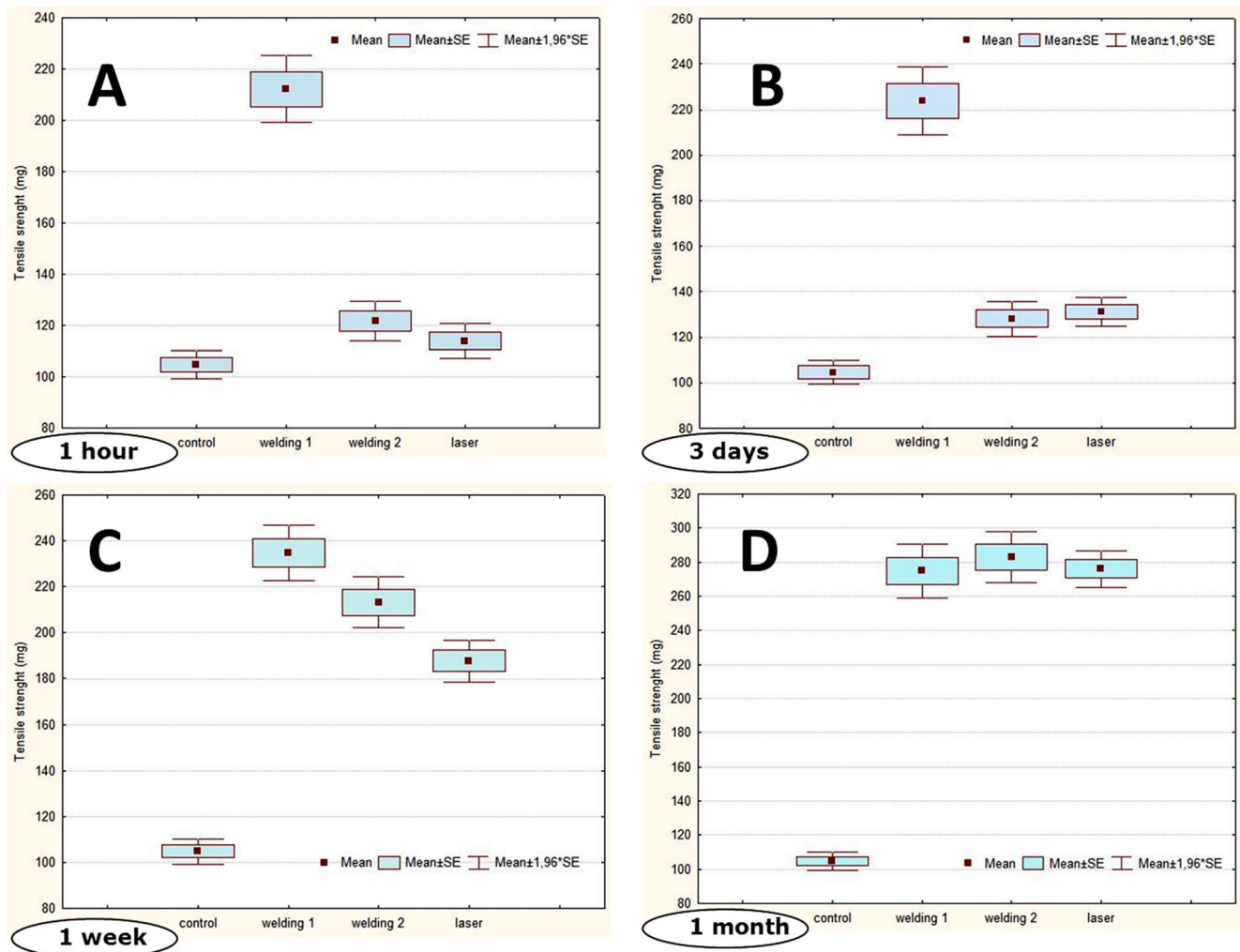
Three days after exposure, increased adhesive strengths were found in all experimental groups. Maximum strengths reached  $224 \pm 30.0$  mg in group W1 ( $p=0.0001$  compared to the control group). Group W2 and L showed similar mean values of  $128 \pm 15.6$  and  $131 \pm 12.7$  mg respectively ( $p=0.651$ ), also both significantly superior to the control group ( $p=0.001$  and  $p=0.0007$  respectively) (Fig. 2b).

One week after the operation, the strength of the chorioretinal adhesion had further increased in all experimental groups, reaching  $235 \pm 24.7$  mg in group W1,  $213 \pm 22.4$  mg in group W2 and  $188 \pm 18.7$  mg in group L. Adhesive forces were significantly higher than in the control group in all three experimental groups ( $p \leq 0.0001$ ) (Fig. 2c).

One month after surgery, chorioretinal adhesion strength reached a maximum in groups W1, W2, and L, with mean values of  $275 \pm 32.0$  mg,  $283 \pm 31.0$  mg and  $276 \pm 21.7$  mg respectively. No significant differences between the experimental groups could be observed at this point ( $p \geq 0.44$ ). Adhesive forces continued to be significantly higher than in the control group in all experimental groups ( $p \leq 0.0001$  for all experimental groups) (Fig. 2d).

## Discussion

The principle of pars plana vitrectomy for retinal repair consists of the relief of vitreoretinal traction in combination with endodrainage of subretinal fluid. In order to secure long-term retinal reattachment, however, a reliable closure of all retinal breaks, generally referred to as retinopexy, is mandatory. Traditionally, endolaser coagulation and cryotherapy have been employed for this purpose. Retinopexy commonly requires the use of a temporary nonaqueous tamponade of the vitreous cavity, either air, fluoridated sulfur gases, or silicone oil. The rationale for using this type of tamponade is to allow sufficient time for chorioretinal adhesion to develop, while avoiding seepage of fluid through the causative break [9]. The ability of a substance to act as a tamponade therefore relies on it being immiscible with water and forming an interface with it [10]. The formation of a durable chorioretinal connection is generally completed after 2–3 weeks [1, 2]. The development of a chorioretinal connection is based on two complementary principles: 1) adhesion — “sticking” of the retina to the choroid immediately after treatment [11], and 2) scarring —



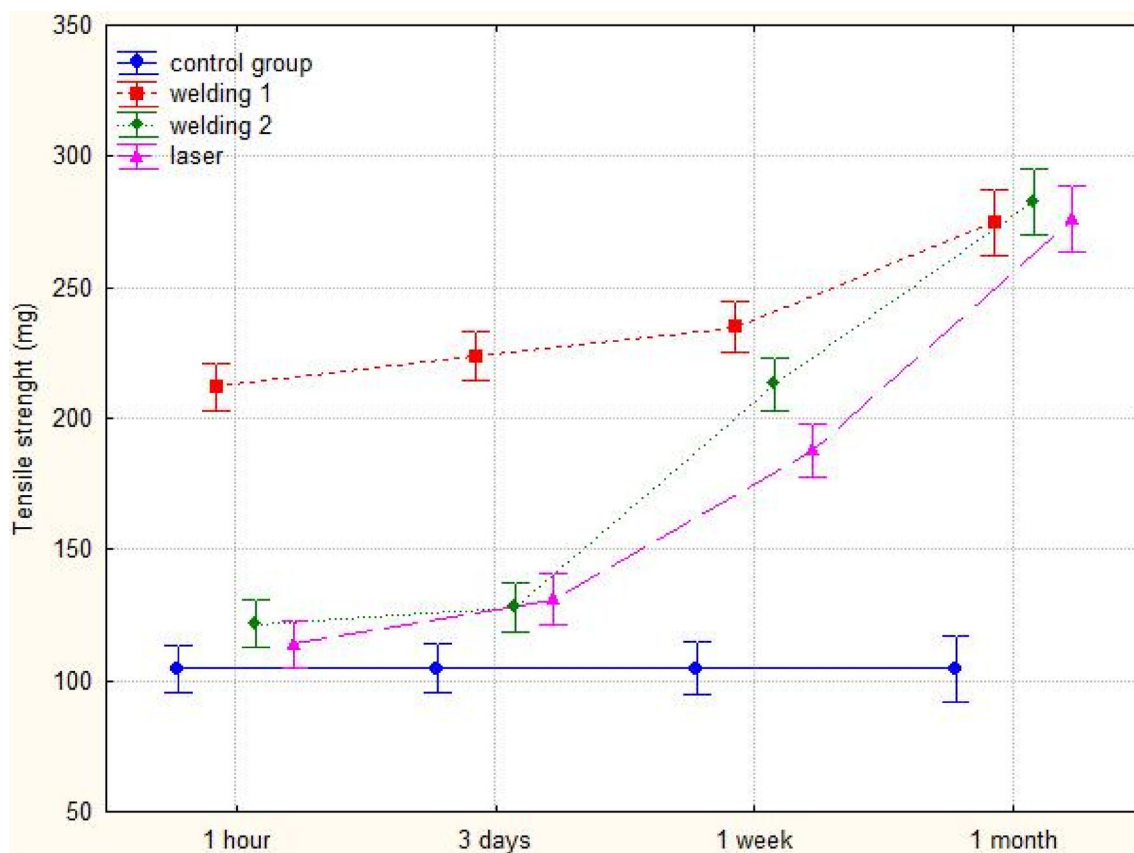
**Fig. 2** Adhesive strengths 1 h (a), 3 days (b), 1 week (c) and 1 month (d) after retinopathy. The ordinate displays the tensile strengths in mg. The upper and lower margins of the boxes in this standard box-and-whisker

diagram represent the 25th and the 75th, the central line inside the box the 50th percentile (median). The whiskers mark the minimum and the maximum

the formation of a chorioretinal fusion scar in the affected zone [1].

Understanding of chorioretinal adhesion was initially hindered by the absence of an experimental method sensitive enough to allow accurate assessment of the changes in retinal adhesion following cryopexy [12]. Meanwhile, several methodologies have been developed to quantitatively describe tensile strength of the chorioretinal adhesion [1, 12–19]. There is consensus that the combined effects of both adhesion and scar formation result in a characteristic course of varying chorioretinal attachment strength, also termed tensile or cohesive strength, following both laser coagulation and cryotherapy, although its exact timing is still a matter of debate. An increase in cohesion to 128 % of that of untreated controls during the first 24 h, for example, has been described in an in vivo rabbit model [20]. The increase was attributed to posttherapeutic adhesion which has also been described in a monkey model and one human donor eye [11]. Meanwhile,

another leporine study reported decreased tensile strengths immediately after laser cryopexy [19]. There is agreement, however, that tensile forces decrease during the first days after treatment: a reduction in adhesive strength during the first 24 h to 2 days was found by several reports, including in a feline model pilot study [1] and a rabbit model for argon laser therapy [21]. Reduced adhesive strengths within the first week were also seen for cryotherapy [20]. Reductions in tensile strengths were interpreted as a consequence of chorioretinal edema and beginning cellular infiltrations [1]. Over the following days, a gradual increase in cohesive strength was observed, reaching the level of untreated retina and choroid between the 2nd [19] and the 7th [20] day post-treatment. Over time, maximum cohesive strengths reached levels 2–3 times higher than untreated controls up to 3 weeks after exposure [1]. Long-term follow-up revealed sustained increased tensile strengths over 2 weeks to 6 months in a similar way for different retinopathy modalities. Highest values were



**Fig. 3** Plot of adhesive strengths over the course of 1 month. Fourteen–16 V HFEW shows great tensile strength beginning immediately after treatment. In all other groups, initial adhesive strengths are low. A gradual increase and a convergence around on month after treatment can be

observed. The *ordinate* displays the tensile strengths in mg. The *central element* of each reading represents the 50th percentile (median). The *whiskers* mark the minimum and the maximum

found beyond 6 months for diathermy treatment (279 % of untreated controls), cryopexy (214 %) and photocoagulation (220 %) [20]. Another study based on laser coagulation in a leporine model also yielded maximum cohesive strength of roughly 3 times that of untreated controls, although maximum strength was reached at 2 weeks post-exposure [22].

Nonetheless, the major drawback of traditional retinopexy in vitreoretinal surgery is the need for the use of vitreous tamponades. Such tamponades may be associated with morbidity from elevated intraocular pressure or cataract progression in phakic patients, and patients may experience considerable discomfort from the face-down positioning required for healing [9]. Silicone oil requires additional surgery for tamponade removal. The search for retinopexy techniques which would result in improved immediate adhesion is ongoing. It has been proposed that transscleral diode laser may result in increased amounts of absorbed thermal energy and enhance adhesion through coagulation necrosis of the affected tissue [23, 24], and a non-randomized case series showed that the ensuing adhesive forces may be sufficient to allow retinal repair without the use of vitreous tamponades in individual cases [23]. Whether adhesion is sufficient to generally permit

reasonable protection against perioperative re-detachment is to be questioned, however [24], and in the more recent literature, the technique is not referred to any more.

HFEW has been previously shown to be a suitable technique for the colligation of biological tissues [7]. The experimental results presented in this paper show that HFEW represents an alternative retinopexy technique for vitreoretinal surgery. There are no obvious safety concerns, as the intervention was tolerated well by all laboratory animals, although objective tests for postoperative visual function, such as electrophysiological tests, were not performed. Side-effects, such as proliferative vitreoretinopathy (PVR), macular edema, inflammation, or bleeding, were not observed in any group. All experiments were performed with attached retina, and PVR formation might have been stronger if the retina had been detached. The trauma inferred from HFEW is much more localized as compared to cryotherapy, however, so that a much smaller stimulus for PVR can be expected. An ongoing clinical trial is expected to provide more solid answers with respect to clinical safety (data on file). Application is convenient and technically similar to traditional retinopexy techniques, so that no significant learning curve is to be expected

for experienced vitreoretinal surgeons. In fact, the electrical energy used to colligate the different tissue layers is conveyed through a hand piece of similar dimensions to those of traditional laser or diathermy probes. Different from laser retinopexy and in analogy to endodiathermy, HFEW requires immediate contact between the tip of the hand piece and the treated tissue. It does not necessarily require firm adhesion between the retina and the underlying tissue, although the current experiment was performed in attached retinæ. Clinical application in detached retinæ also demonstrates immediate adhesion (data on file). No significant differences were found between the long-term adhesive forces measured for any of the studied retinopexy techniques at the end of the observation period (Fig. 3). Significant variations were found, however, in the short- and medium-term adhesive forces generated by the different modalities. Adhesive forces more than twice those of the control group could be achieved immediately after exposure with 14–16 V HFEW (Fig. 3). We speculate that this immediate adhesion is generated by protein denaturation: protein molecules have been previously described to be denatured and fused to one another through tissue welding, forming a tight seal [4]. Tensile strength gradually further increased throughout the first week in this group. Despite only a small difference in the intensity of the electric potential, 18–20 V HFEW yielded less solid chorioretinal connections within the first 3 days after the intervention compared to 14–16 V HFEW. One week after exposure, no significant difference was seen any more between the different HFEW modalities. These surprising effects of minor changes in voltage have been attributed to a difference in heat generation at the level of the outer retina and choroid. The range to which the tissues in question are heated depends on the settings of the electric current which passes through them. Temperatures slightly above 50–55 °C, as encountered in the welding process at 14–16 V, have been described as resulting in a breakdown of outer retinal cell membranes, allowing intracellular proteins to degenerate and collect in the extracellular space, where they would blend into a substrate serving as a biological glue [25]. After welding at 18–20 V, significantly more severe changes of the outer retina and choroid have been described, and attributed to higher temperatures, marked by coagulation necrosis of all retina layers, accompanied by partial destruction of retinal pigment epithelial cells and choroidal cells [25]. In contrast to most literature reports, a constant increase in adhesive strength with no intermittent reduction was observed for laser therapy as well as for all HFEW modalities in our sample.

The fact that both laser retinopexy and HFEW were performed in non-vitreotomized eyes may be regarded as a limitation to our study, as both treatment options would be carried

out following vitrectomy in the clinical setting. Further research is needed to objectify safety and to verify whether optimum HFEW settings differ between vitrectomized and non-vitreotomized eyes.

## Conclusions

High-frequency electric welding represents a novel technique for retinopexy during vitreoretinal surgery. It is technically easy to perform, and allows long-term chorioretinal connections of the same strength as conventional laser retinopexy. Its main advantage resides in a firm chorioretinal adhesion immediately after exposure. In non-vitreotomized eyes, welding at 14–16 V generates the highest immediate adhesion strengths.

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**Disclosures** None of the authors holds any financial or proprietary interest in the material presented in this article. A patent concerning welding of the retina, but based on different parameters, is held by the Filatov Institute of Eye Diseases and Tissue Therapy:

Pat. of Ukraine № 69528 A 61 F 9/007 (25.04.2012). Method of intraoperative retinopexy for the treatment of rhegmatogenous retinal detachment. Authors: Pasyechnikova NV, Naumenko VA, Umanets NN, Zavodnaya VS, Levitskiy IM. Owner — State Institution Filatov Institute of Eye Diseases and Tissue Therapy NAMS of Ukraine.

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